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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/595,618	05/01/2006	Cyrille Durand	3712036-915	3622
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P.O. Box 1135	60600	NELSON, MICHAEL B		
CHICAGO, IL 60690			ART UNIT	PAPER NUMBER
			1794	
			NOTIFICATION DATE	DELIVERY MODE
			02/03/2010	ELECTRONIC

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Notice of the Office communication was sent electronically on above-indicated "Notification Date" to the following e-mail address(es):

chicago.patents@klgates.com

	Application No.	Applicant(s)
	10/595,618	DURAND ET AL.
Office Action Summary	Examiner	Art Unit
	MICHAEL B. NELSON	1794
The MAILING DATE of this communication ap Period for Reply	pears on the cover sheet with the o	correspondence address
A SHORTENED STATUTORY PERIOD FOR REPL WHICHEVER IS LONGER, FROM THE MAILING D. - Extensions of time may be available under the provisions of 37 CFR 1. after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period. - Failure to reply within the set or extended period for reply will, by statut Any reply received by the Office later than three months after the mailin earned patent term adjustment. See 37 CFR 1.704(b).	DATE OF THIS COMMUNICATION 136(a). In no event, however, may a reply be tir will apply and will expire SIX (6) MONTHS from e, cause the application to become ABANDONE	N. mely filed the mailing date of this communication. ED (35 U.S.C. § 133).
Status		
Responsive to communication(s) filed on <u>03 £</u> This action is FINAL . 2b)∑ This Since this application is in condition for allowed closed in accordance with the practice under £	s action is non-final. ance except for formal matters, pro	
Disposition of Claims		
4) Claim(s) 1,3 and 5-24 is/are pending in the ap 4a) Of the above claim(s) is/are withdra 5) Claim(s) is/are allowed. 6) Claim(s) 1, 3, 5-24 is/are rejected. 7) Claim(s) is/are objected to. 8) Claim(s) are subject to restriction and/o	awn from consideration.	
9) The specification is objected to by the Examina 10) The drawing(s) filed on is/are: a) accomposed as a composition and accomposition and accomposition is considered as a composition and accomposition and accomposition are considered. 11) The oath or declaration is objected to by the Examination.	cepted or b) objected to by the drawing(s) be held in abeyance. Section is required if the drawing(s) is ob	e 37 CFR 1.85(a). jected to. See 37 CFR 1.121(d).
Priority under 35 U.S.C. § 119		
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority documen 2. Certified copies of the priority documen 3. Copies of the certified copies of the priority application from the International Burea * See the attached detailed Office action for a list.	nts have been received. Its have been received in Applicat Pority documents have been receive Tau (PCT Rule 17.2(a)).	ion No ed in this National Stage
Attachment(s)	» —	(77.0 440)
 Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date 	4)	ate

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DETAILED ACTION

1. In view of the appeal brief filed on 12/14/09, PROSECUTION IS HEREBY

REOPENED.

To avoid abandonment of the application, appellant must exercise one of the following

two options:

(1) file a reply under 37 CFR 1.111 (if this Office action is non-final) or a reply under 37

CFR 1.113 (if this Office action is final); or,

(2) initiate a new appeal by filing a notice of appeal under 37 CFR 41.31 followed by an

appeal brief under 37 CFR 41.37. The previously paid notice of appeal fee and appeal brief fee

can be applied to the new appeal. If, however, the appeal fees set forth in 37 CFR 41.20 have

been increased since they were previously paid, then appellant must pay the difference between

the increased fees and the amount previously paid.

A Supervisory Patent Examiner (SPE) has approved of reopening prosecution by signing

below:

/David R. Sample/

Supervisory Patent Examiner, Art Unit 1794

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Examiner's note

2. Prosecution has been reopened to address the 112 6th paragraph "means for" language of claim 6. Applicant is advised that their appeal brief is defective for not addressing the means for language: "(1) identify, for each independent claim involved in the appeal and for each dependent claim argued separately, every means plus function and step plus function under 35. U.S.C. 112, sixth paragraph…". 37 CFR 41.37(c)(1)(v).

35 USC § 112 6th paragraph

3. Applicant has used "means for" language in claim 6, (closing means for closing off). This language meets the three prong requirement for 6th paragraph language. MPEP 2181(I). The examiner will consider the "means for closing off" language to be read upon by the "screw" cap disclosed in the instant specification at page 11.

Claim Rejections - 35 USC § 112

- 4. The following is a quotation of the second paragraph of 35 U.S.C. 112:

 The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.
- 5. Claims 6-16 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. Claim 6 recites the phrase "substantially incompressible" which renders the claim indefinite in that it is unclear what qualifies as "substantially incompressible." In addition to the relative uncertainty given to the term by the phrase "substantially" the examiner notes that all PET bottles exhibit some degree of compression when being squeezed by hand (i.e. it is unclear how much compression is permissible under the current limitations). Also, there is inadequate definition to ascertain under what conditions this testing (i.e. the squeezing of the bottle) would

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be taken. Various independent factors would affect the resiliency of a bottle (the type of liquid in the bottle, how much head space there is, how good of a seal is on the bottle, how much the bottle is pressurized and how much force is being applied to the bottle).

Claim Rejections - 35 USC § 103

- 6. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 7. The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:
 - 1. Determining the scope and contents of the prior art.
 - 2. Ascertaining the differences between the prior art and the claims at issue.
 - 3. Resolving the level of ordinary skill in the pertinent art.
 - 4. Considering objective evidence present in the application indicating obviousness or nonobviousness.
- 8. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

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- 9. Claims 1, 3, 5-11, 13-19 and 21-24 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hideaki et al. (JP 2001-122237), see translation, in view of Beck et al. (U.S. 5614148) with evidentiary support from Hutchinson et al. (U.S. 2003/0031814).
- 10. Regarding claims 1, 3, 5-11, 13-19 and 21-24, Hideaki et al. discloses a bottle for packaging a liquid beverage product (Fig. 1 and [0001]). The bottle is formed by stretch blow molding [0008] and given that the general inventive concept is for reduced thickness walls as a result of the stretching, the stretch would take place at higher than normal stretch ratios. The bottle has a neck, which functions as a closing means and a distribution means, side walls and a bottom (Fig. 1). The bottle is disclosed as having ribs at intervals along the wall to provide deformation strength ([0006]) and in general the filled bottle would be substantially incompressible by hand. The diameter of the neck is smaller than the diameter of the wall portions (Fig. 1). Also the container is made of PET ([0002]).

Hideaki et al. does not explicitly disclose the presence of feet in the bottle. Beck et al. discloses a bottle bottom configuration with five separate feet (Fig. 5), which facilitates improved stability when the bottle is placed vertically onto a flat surface (See Abstract). The inventions of both Hideaki et al. and Beck et al. are drawn to the field of blow molded PET bottles and therefore it would have been obvious to one having ordinary skill in the art at the time of the invention to have modified the unspecified bottom of the bottle of Hideaki et al. by using the bottom configuration as taught by Beck et al. with its multiple legs for the purposes of imparting improved stability when the bottle is placed vertically onto a flat surface.

Regarding the thickness limitations, Hideaki et al. discloses that the walls, 3, to the bottom, 4, have a thickness of between 20 and 50 micrometers while the un-stretched neck

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portion has a thickness of between 200 and 500 micrometers ([0007]-[0010]). Hideaki et al. does not disclose a thickened bottom portion as instantly claimed. Beck et al. shows that a structurally resilient bottom portion structure. The thickness of the wall portions, D1, and the tip of the feet, B, are relatively thin compared to the thickness in between the feet portions, A, (Fig. 3). The added thickness in the bottom portion provides extra stability to the bottle for when the bottle is set down on a table or dropped on the floor (i.e. one having ordinary skill in the art would find if obvious that the bottom of a bottle benefits from added structural support). Hideaki discloses that the bottle of his invention has two wall thicknesses: a structurally stable wall thickness of 0.2-0.3 mm (i.e. for the shoulders of the bottle as seen in Fig. 1 and 2) and a ultra thin thickness of 0.02-0.05 (See Claim 1). Hence to create the structurally stable bottom portion for the bottle of Hideaki (as would be obvious to one having ordinary skill as explained above) the wall thickness of 0.2-0.3 mm would be used in the thicker bottom portions (i.e. in between the feet) and the wall thickness of 0.02 to 0.05 would be used for the thinner portions (i.e. the feet and the container walls). Moreover, while Beck et al. shows the general structure of the bottom of a container, the exact thicknesses of the various portions of the container would have been adjusted by one having ordinary skill in the art to provide both adequate structural support and still reduce the cost to manufacture as much as possible.

Regarding the volume per gram of PET of the bottle of modified Hideaki et al, while modified Hideaki et al. does not explicitly mention that the volume/gram is within the claimed range, given the disclosure towards using less resin to achieve equivalent volume containment ([0003]), and given the substantially similar wall thickness, one having ordinary skill in the art would optimize the volume of the container in relation to the amount of PET used in the

container by altering the shape and wall thickness of the container in order to reduce production costs of the container.

Regarding the weight ratio of the weight of the wall section compared to the weight of the bottom section, while modified Hideaki et al. does not explicitly state that his bottle has a ratio which falls within the claimed range, one having ordinary skill in the art would have optimized the weight of the wall portion of the container to the bottom portion of the container as part of the general design process for determining the shape and wall thickness of various parts of the container, (as explained above).

While modified Hideaki does not explicitly disclose the semi-crystalline nature of the PET used in their bottles, one having ordinary skill in the art of blow molded PET bottles would realize that semi-crystalline PET is conventionally used for blow molding operations due to is advantageous rheological properties (See for example Hutchinson et al., [0007]).

The bottle of modified Hideaki has a greater section in that there is a maximum diameter of the bottle along its walls.

The bottle of Hideaki also has a screw cap (Fig. 1) which reads on the instant means for closing (instant specification page 11).

Additionally, Hideaki et al. discloses that the walls, 3, to the bottom, 4, have a thickness of between 20 and 50 micrometers while the un-stretched neck portion has a thickness of between 200 and 500 micrometers ([0007]-[0010]). Beck et al. discloses that each foot part has an increased thickness part (Fig. 3, A, and Table 1). Blow molded bottles of the type in Hideaki et al. and Beck et al. are designed to hold beverages (i.e. liquid). When filed with such a liquid and closed, the bottle of modified Hideaki et al. would be designed under the conventional

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requirement of beverage containing blow molded bottles to be substantially highly resistant to the loads typically associated with handling and shipping (i.e. incompressible), including those recited in instant claim 9. The body of the bottle has a substantially cylindrical shape (Fig. 1). Numerous external aesthetic adornments, including pad printing of images or indicia, would be obvious to one having ordinary skill as providing increased commercial appeal.

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Regarding the ratio of the diameter of the body to the neck (including the maximum diameter of the body, i.e. d₁ to d₂), one having ordinary skill in the art would have adjusted, through routine experimentation, the ratio of the neck opening to body diameter in order to control the aesthetic appeal of the finished bottle and in order to optimize the speed at which the bottle could empty its liquid contents and the total time required for the bottle to empty its contents.

Regarding the ratio of the height of the neck and the height of the body, one having ordinary skill in the art would have adjusted, through routine experimentation, the height ratio of the neck to the body in order to control the aesthetic appeal of the finish bottle and in order to optimize the total volume of the container in relation to the strength of the closure mechanism of the bottle (i.e. the higher the neck length the more area there is for engagement between the twist top type closure commonly associated with blow molded PET bottles and the bottle itself).

11. Claims 12 and 20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hideaki et al. (JP 2001-122237), see translation, in view of Beck et al. (U.S. 5614148) with evidentiary support from Hutchinson et al. (U.S. 2003/0031814), as applied to claims 4 and 6 above, and further in view of Schaupp et al. (U.S. 2002/0185212).

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Regarding claims 12 and 20, modified Hideaki discloses all of the limitations as set forth above. Modified Hideaki does not explicitly disclose that the bottles be adorned with printed images. Schaupp et al. discloses an apparatus which allows for the pad printing ([0014]) of bottles (See Abstract) which one having ordinary skill in the art would appreciate to be advantageous because the printed image results in improved aesthetic appeal to the consumer. Hence it would have been obvious to have pad printed images onto the bottle of modified Hideaki as taught by Schaupp et al.

Conclusion

12. Any inquiry concerning this communication or earlier communications from the examiner should be directed to MICHAEL B. NELSON whose telephone number is (571) 270-3877. The examiner can normally be reached on Monday through Thursday 6AM-4:30PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, David Sample can be reached on (571) 272-1376. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only.

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/David R. Sample/ Supervisory Patent Examiner, Art Unit 1794

/MN/ 01/25/10